

▼常用するはめあいの軸の寸法許容差

単位：μm

寸法の区分 (mm)		b	c	d		e			f			g		h					js			j		k			m			n	p	r	s	t	u	x	寸法の区分 (mm)		
を越え	以下	b9	c9	d8	d9	e7	e8	e9	f6	f7	f8	g5	g6	h5	h6	h7	h8	h9	js5	js6	js7	j5	j6	k5	k6	m4	m5	m6	n6	p6	r6	s6	t6	u6	x6	を越え	以下		
—	3	-140 -165	-60 -85	-20 -34	-45	-14 -24	-28	-39	-6 -12	-16	-20	-2 -6	-8	-4	-6	-10	-14	-25	±2	±3	±5	+2 -2	+4 -2	+4 0	+6	+5 +2	+6 +8	+10 +4	+12 +6	+16 +10	+20 +14	—	+24 +18	+26 +20	—	3			
—	3	6	-140 -170	-70 -100	-30 -48	-60	-20 -38	-50	-10 -18	-22	-28	-4 -9	-12	-5	-8	-12	-18	-30	±2.5	±4	±6	+3 -2	+6 -2	+6 +1	+9	+8 +4	+12	+16 +8	+20 +12	+23 +15	+27 +19	—	+31 +23	+36 +28	3	6			
—	6	10	-150 -186	-80 -116	-40 -62	-76	-25 -47	-61	-13 -22	-28	-35	-5 -11	-14	-6	-9	-15	-22	-36	±3	±4.5	±7.5	+4 -2	+7 -2	+7 +1	+10	+10 +6	+12 +6	+15	+19 +10	+24 +15	+28 +19	+32 +23	—	+37 +28	+43 +34	6	10		
—	10	14	-150 -193	-95 -138	-50 -77	-93	-32 -59	-75	-16 -27	-34	-43	-6 -14	-17	-8	-11	-18	-27	-43	±4	±5.5	±9	+5 -3	+8 -3	+9 +1	+12	+12 +7	+15 +8	+18	+23 +12	+29 +18	+34 +23	+39 +28	—	+44 +33	+51 +40	10	14		
—	14	18	-160 -212	-110 -162	-65 -98	-117	-40 -73	-92	-20 -33	-41	-53	-7 -16	-20	-9	-13	-21	-33	-52	±4.5	±6.5	±10.5	+5 -4	+9 -4	+11 +2	+15	+14 +8	+17 +8	+21	+28 +15	+35 +22	+41 +28	+48 +35	—	+54 +41	+67 +54	18	24		
—	18	24	-170 -232	-120 -182	-80 -119	-142	-50 -89	-112	-25 -41	-50	-64	-9 -20	-25	-11	-16	-25	-39	-62	±5.5	±8	±12.5	+6 -5	+11 -5	+13 +2	+18	+16 +9	+20 +9	+25	+33 +17	+42 +26	+50 +34	+59 +43	+64 +48	+76 +60	—	+70 +54	+86 +70	30	40
—	24	30	-180 -242	-130 -192	-119 -142	-142	-75 -89	-112	-41 -50	-64	-20	-25	-9	-11	-16	-25	-39	-62	±5.5	±8	±12.5	+6 -5	+11 -5	+13 +2	+18	+16 +9	+20 +9	+25	+33 +17	+42 +26	+50 +34	+59 +43	+64 +48	+76 +60	—	+70 +54	+86 +70	40	50
—	30	40	-190 -264	-140 -214	-100 -146	-174	-60 -106	-134	-30 -49	-60	-76	-10 -23	-29	-13	-19	-30	-46	-74	±6.5	±9.5	±15	+6 -7	+12 -7	+15 +2	+21	+19 +11	+24 +11	+30	+39 +20	+51 +32	+60 +41	+72 +53	+85 +66	+106 +87	—	+121 +102	+146 +124	50	65
—	40	50	-200 -274	-150 -224	-146 -174	-174	-90 -106	-134	-49 -60	-76	-25	-10	-29	-13	-19	-30	-46	-74	±6.5	±9.5	±15	+6 -7	+12 -7	+15 +2	+21	+19 +11	+24 +11	+30	+39 +20	+51 +32	+60 +41	+72 +53	+85 +66	+106 +87	—	+121 +102	+146 +124	65	80
—	50	65	-220 -307	-170 -257	-120 -174	-207	-72 -126	-159	-36 -58	-71	-90	-12 -27	-34	-15	-22	-35	-54	-87	±7.5	±11	±17.5	+6 -9	+13 -9	+18 +3	+25	+23 +13	+28 +13	+35	+45 +23	+59 +37	+73 +51	+93 +71	+113 +91	+146 +124	—	+166 +144	+191 +166	80	100
—	65	80	-240 -327	-180 -267	-120 -174	-207	-72 -126	-159	-36 -58	-71	-90	-12 -27	-34	-15	-22	-35	-54	-87	±7.5	±11	±17.5	+6 -9	+13 -9	+18 +3	+25	+23 +13	+28 +13	+35	+45 +23	+59 +37	+73 +51	+93 +71	+113 +91	+146 +124	—	+166 +144	+191 +166	100	120
—	80	100	-260 -360	-200 -300	-145 -208	-245	-85 -148	-185	-43 -68	-83	-106	-14 -32	-39	-18	-25	-40	-63	-100	±9	±12.5	±20	+7 -11	+14 -11	+21 +3	+28	+27 +15	+33 +15	+40	+52 +27	+68 +43	+90 +65	+125 +100	+159 +134	—	+171 +146	+206 +171	120	140	
—	100	120	-280 -380	-210 -310	-145 -208	-245	-85 -148	-185	-43 -68	-83	-106	-14 -32	-39	-18	-25	-40	-63	-100	±9	±12.5	±20	+7 -11	+14 -11	+21 +3	+28	+27 +15	+33 +15	+40	+52 +27	+68 +43	+90 +65	+125 +100	+159 +134	—	+171 +146	+206 +171	140	160	
—	120	140	-310 -410	-230 -330	-190 -271	-320	-110 -191	-240	-56 -88	-108	-137	-17 -40	-49	-23	-32	-52	-81	-130	±11.5	±16	±26	+7 -16	+16 -16	+27 +4	+36	+36 +20	+43 +20	+52	+66 +34	+88 +56	+126 +94	+151 +122	—	+171 +146	+206 +171	160	180		
—	140	160	-340 -455	-240 -355	-190 -271	-320	-110 -191	-240	-56 -88	-108	-137	-17 -40	-49	-23	-32	-52	-81	-130	±11.5	±16	±26	+7 -16	+16 -16	+27 +4	+36	+36 +20	+43 +20	+52	+66 +34	+88 +56	+126 +94	+151 +122	—	+171 +146	+206 +171	180	200		
—	160	180	-380 -495	-260 -375	-170 -242	-285	-100 -172	-215	-50 -79	-96	-122	-15 -35	-44	-20	-29	-46	-72	-115	±10	±14.5	±23	+7 -13	+16 -13	+24 +4	+33	+31 +17	+37 +17	+46	+60 +31	+79 +50	+109 +80	+159 +130	—	+171 +146	+206 +171	200	225		
—	180	200	-420 -535	-280 -395	-170 -242	-285	-100 -172	-215	-50 -79	-96	-122	-15 -35	-44	-20	-29	-46	-72	-115	±10	±14.5	±23	+7 -13	+16 -13	+24 +4	+33	+31 +17	+37 +17	+46	+60 +31	+79 +50	+109 +80	+159 +130	—	+171 +146	+206 +171	225	250		
—	200	225	-480 -610	-300 -430	-190 -271	-320	-110 -191	-240	-56 -88	-108	-137	-17 -40	-49	-23	-32	-52	-81	-130	±11.5	±16	±26	+7 -16	+16 -16	+27 +4	+36	+36 +20	+43 +20	+52	+66 +34	+88 +56	+126 +94	+151 +122	—	+171 +146	+206 +171	250	280		
—	225	250	-540 -670	-330 -460	-190 -271	-320	-110 -191	-240	-56 -88	-108	-137	-17 -40	-49	-23	-32	-52	-81	-130	±11.5	±16	±26	+7 -16	+16 -16	+27 +4	+36	+36 +20	+43 +20	+52	+66 +34	+88 +56	+126 +94	+151 +122	—	+171 +146	+206 +171	280	315		
—	250	280	-600 -740	-360 -500	-210 -299	-350	-125 -214	-265	-62 -98	-119	-151	-18 -43	-54	-25	-36	-57	-89	-140	±12.5	±18	±28.5	+7 -18	+18 -18	+29 +4	+40	+39 +21	+46 +21	+57	+73 +37	+98 +62	+144 +108	+171 +144	—	+171 +146	+206 +171	315	355		
—	315	355	-680 -820	-400 -540	-210 -299	-350	-125 -214	-265	-62 -98	-119	-151	-18 -43	-54	-25	-36	-57	-89	-140	±12.5	±18	±28.5	+7 -18	+18 -18	+29 +4	+40	+39 +21	+46 +21	+57	+73 +37	+98 +62	+144 +108	+171 +144	—	+171 +146	+206 +171	355	400		
—	355	400	-760 -915	-440 -595	-230 -327	-385	-135 -232	-290	-68 -108	-131	-165	-20 -47	-60	-27	-40	-63	-97	-155	±13.5	±20	±31.5	+7 -20	+20 -20	+32 +5	+45	+43 +23	+50 +63	+63	+80 +40	+108 +68	+166 +126	+191 +166	—	+171 +146	+206 +171	400	450		
—	400	450	-840 -995	-480 -635	-230 -327	-385	-135 -232	-290	-68 -108	-131	-165	-20 -47	-60	-27	-40	-63	-97	-155	±13.5	±20	±31.5	+7 -20	+20 -20	+32 +5	+45	+43 +23	+50 +63	+63	+80 +40	+108 +68	+166 +126	+191 +166	—	+171 +146	+206 +171	450	500		

〔備考〕表中の各段で、上側の数値は上の寸法許容差、下側の数値は下の寸法許容差を示す。