▼常用するはめあいの穴の寸法許容差

単位：μm

寸法の区分(mm) を越え	以下	B	C		D			E			F			G		H					Js		J		K		M		N		P		R	S	T	U	X	寸法の区分(mm) を越え	以下
		B10	C9	C10	D8	D9	D10	E7	E8	E9	F6	F7	F8	G6	G7	H6	H7	H8	H9	H10	Js6	Js7	J6	J7	K6	K7	M6	M7	N6	N7	P6	P7	R7	S7	T7	U7	X7		
—	3	+180 +140	+85 +60	+100	+34 +20	+45	+60	+24 +14	+28	+39	+12	+16 +6	+20	+8 +2	+12	+6	+10	+14 0	+25	+40	±3	±5	+2 −4	+4 −6	0 −6	0 −10	−2 −8	−2 −12	−4 −10	−4 −14	−6 −12	−6 −16	−10 −20	−14 −24	—	−18 −28	−20 −30	—	3
3	6	+188 +140	+100 +70	+118	+48	+60 +30	+78	+32	+38 +20	+50	+18	+22 +10	+28	+12 +4	+16	+8	+12	+18 0	+30	+48	±4	±6	+5 −3	+6 −6	+2 −6	+3 −9	−1 −9	0 −12	−5 −13	−4 −16	−9 −17	−8 −20	−11 −23	−15 −27	—	−19 −31	−24 −36	3	6
6	10	+208 +150	+116 +80	+138	+62	+76 +40	+98	+40	+47 +25	+61	+22	+28 +13	+35	+14 +5	+20	+9	+15	+22 0	+36	+58	±4.5	±7.5	+5 −4	+8 −7	+2 −7	+5 −10	−3 −12	0 −15	−7 −16	−4 −19	−12 −21	−9 −24	−13 −28	−17 −32	—	−22 −37	−28 −43	6	10
10	14	+220 +150	+138 +95	+165	+77	+93 +50	+120	+50	+59 +32	+75	+27	+34 +16	+43	+17 +6	+24	+11	+18	+27 0	+43	+70	±5.5	±9	+6 −5	+10 −8	+2 −9	+6 −12	−4 −15	0 −18	−9 −20	−5 −23	−15 −26	−11 −29	−16 −34	−21 −39	—	−26 −44	−33 −51	10	14
14	18																																				−38 −56	14	18
18	24	+244 +160	+162 +110	+194	+98	+117 +65	+149	+61	+73 +40	+92	+33	+41 +20	+53	+20 +7	+28	+13	+21	+33 0	+52	+84	±6.5	±10.5	+8 −5	+12 −9	+2 −11	+6 −15	−4 −17	0 −21	−11 −24	−7 −28	−18 −31	−14 −35	−20 −41	−27 −48	—	−33 −54	−46 −67	18	24
24	30																																		−33 −54	−40 −61	−56 −77	24	30
30	40	+270 +170	+182 +120	+220	+119	+142 +80	+180	+75	+89 +50	+112	+41	+50 +25	+64	+25 +9	+34	+16	+25	+39 0	+62	+100	±8	±12.5	+10 −6	+14 −11	+3 −13	+7 −18	−4 −20	0 −25	−12 −28	−8 −33	−21 −37	−17 −42	−25 −50	−34 −59	−39 −64	−51 −76	—	30	40
40	50	+280 +180	+192 +130	+230																															−45 −70	−61 −86		40	50
50	65	+310 +190	+214 +140	+260	+146	+174 +100	+220	+90	+106 +60	+134	+49	+60 +30	+76	+29 +10	+40	+19	+30	+46 0	+74	+120	±9.5	±15	+13 −6	+18 −12	+4 −15	+9 −21	−5 −24	0 −30	−14 −33	−9 −39	−26 −45	−21 −51	−30 −60	−42 −72	−55 −85	−76 −106	—	50	65
65	80	+320 +200	+224 +150	+270																													−32 −62	−48 −78	−64 −94	−91 −121		65	80
80	100	+360 +220	+257 +170	+310	+174	+207 +120	+260	+107	+126 +72	+159	+58	+71 +36	+90	+34 +12	+47	+22	+35	+54 0	+87	+140	±11	±17.5	+16 −6	+22 −13	+4 −18	+10 −25	−6 −28	0 −35	−16 −38	−10 −45	−30 −52	−24 −59	−38 −73	−58 −93	−78 −113	−111 −146	—	80	100
100	120	+380 +240	+267 +180	+320																													−41 −76	−66 −101	−91 −126	−131 −166		100	120
120	140	+420 +260	+300 +200	+360	+208	+245 +145	+305	+125	+148 +85	+185	+68	+83 +43	+106	+39 +14	+54	+25	+40	+63 0	+100	+160	±12.5	±20	+18 −7	+26 −14	+4 −21	+12 −28	−8 −33	0 −40	−20 −45	−12 −52	−36 −61	−28 −68	−48 −88	−77 −117	−107 −147	—	—	120	140
140	160	+440 +280	+310 +210	+370																													−50 −90	−85 −125	−119 −159			140	160
160	180	+470 +310	+330 +230	+390																													−53 −93	−93 −133	−131 −171			160	180
180	200	+525 +340	+355 +240	+425	+242	+285 +170	+355	+146	+172 +100	+215	+79	+96 +50	+122	+44 +15	+61	+29	+46	+72 0	+115	+185	±14.5	±23	+22 −7	+30 −16	+5 −24	+13 −33	−8 −37	0 −46	−22 −51	−14 −60	−41 −70	−33 −79	−60 −106	−105 −151	—	—	—	180	200
200	225	+565 +380	+375 +260	+445																													−63 −109	−113 −159				200	225
225	250	+605 +420	+395 +280	+465																													−67 −113	−123 −169				225	250
250	280	+690 +480	+430 +300	+510	+271	+320 +190	+400	+162	+191 +110	+240	+88	+108 +56	+137	+49 +17	+69	+32	+52	+81 0	+130	+210	±16	±26	+25 −7	+36 −16	+5 −27	+16 −36	−9 −41	0 −52	−25 −57	−14 −66	−47 −79	−36 −88	−74 −126	—	—	—	—	250	280
280	315	+750 +540	+460 +330	+540																													−78 −130					280	315
315	355	+830 +600	+500 +360	+590	+299	+350 +210	+440	+182	+214 +125	+265	+98	+119 +62	+151	+54 +18	+75	+36	+57	+89 0	+140	+230	±18	±28.5	+29 −7	+39 −18	+7 −29	+17 −40	−10 −46	0 −57	−26 −62	−16 −73	−51 −87	−41 −98	−87 −144	—	—	—	—	315	355
355	400	+910 +680	+540 +400	+630																													−93 −150					355	400
400	450	+1010 +760	+595 +440	+690	+327	+385 +230	+480	+198	+232 +135	+290	+108	+131 +68	+165	+60 +20	+83	+40	+63	+97 0	+155	+250	±20	±31.5	+33 −7	+43 −20	+8 −32	+18 −45	−10 −50	0 −63	−27 −67	−17 −80	−55 −95	−45 −108	−103 −166	—	—	—	—	400	450
450	500	+1090 +840	+635 +480	+730																													−109 −172					450	500

〔備考〕表中の各段で、上側の数値は上の寸法許容差、下側の数値は下の寸法許容差を示す。

参考資料